

SLEEKSTER™

FRAME MOUNTED LIGHT BARS

By Randy Ellis Design Inc.

U.S. DESIGN PATENT NO. D521,923

INSTALLATION INSTRUCTIONS

Part #3815 (2011 GM 2500/3500 4 tab)



Supplied hardware:

1/2" Bolts & Nuts (4)	1/4" Black 3 Hole Frame Spacers (2)
1/2" Flat Washers (8)	1/4" Black Frame Brackets (2)
3/16" Gold Spacers (2)	

1. Your new Sleekster light bar will mount to the outsides of each frame rail using the two bumper mounting bolts and one of the bolts for each tow hook.
2. Remove both tow hooks.
3. Remove the nuts from the passenger side bumper bolts.
4. Remove the nuts and bolts from the driver's side bumper bracket and insert them from the inside of the frame so they are a mirror image of the passenger side bumper mounting bolts.
5. Place the smaller 1/4" thick spacers with 3 holes on the outsides of the frame and over the bumper mounting bolts and tow hook bolt position. Then place the larger 1/4" thick frame brackets on top of the smaller 1/4" spacers in the same orientation. *Note: the 1/4" frame bracket will come out through the tow hook area in the bumper.*
6. Start the bumper mounting nuts but do not tighten at this time.
7. Place the tow hooks back in the frame and insert the tow hook bolt from the inside of the frame through the frame and tow hook then slide the small 3/16" spacer in between the frame and 1/4" spacer and continue with the tow hook bolt through the 3/16" spacer, the small 1/4" spacer and the 1/4" frame bracket.
8. Start the nuts on the tow hook bolts and start the bolts in the bottom of the tow hooks but do not tighten at this time.
9. Hold the light bar in position and install the light bar brackets to the frame brackets using the supplied 1/2" hardware hand tight. *Note: the light bar brackets are on the outsides of the frame brackets.*
10. Pick up on the light bar until the light tabs are level with the truck and tighten all hardware (tow hook bolts, bumper mounting bolts and light bar bolts).



Thank you for purchasing quality products from Randy Ellis Design, Inc.

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