

SLEEKSTER™

FRAME MOUNTED LIGHT BARS

By Randy Ellis Design Inc.

U.S. DESIGN PATENT NO. D521,923

INSTALLATION INSTRUCTIONS

Part # 5505 ('07-'10 Tundra)



The stabilizer must be installed as part of your Sleekster light bar system.
Please call Randy Ellis Design with any questions: 602-803-1122

READ INSTRUCTIONS BEFORE INSTALLATION!

The Sleekster light bar stabilizer will also double as a front license plate mount.

Supplied hardware:
Sleekster Stabilizer (1)
5/16" X 3/4" bolt (2)
5/16" nylock nut (2)
5/16" flat washer (2)

Tools needed:
17 mm socket and drive
5/16" drill bit and drill motor
1/2" socket and drive
1/2" box end open end wrench
Socket and drive to fit your light mounting stud hardware

1. Remove tow hooks from bottom of frame.
2. Hold light bar into position with mounting brackets against the frame and lined up with the holes from the tow hooks.
3. Re-install tow hooks hand tight with the light bar mounting brackets sandwiched between the frame and tow hook using factory hardware.
4. Align light bar side to side until centered.
5. Tighten all hardware.
6. Using the 2 center lights, place the supplied Stabilizer onto the studs of your lights from the bottom side and loosely start the nuts to hold the stabilizer in place.
NOTE: The Stabilizer should be orientated with the large holed tabs to the bottom of the light tabs and the small holed tabs against the front of the bumper and pointing down.
7. Mark the 2 holes to be drilled in the bumper.
8. Remove the stabilizer.
9. Center punch and drill the marked holes in the front of the bumper using a 5/16" drill bit.
10. Loosely mount the Stabilizer to the bottom side of the center light tabs using the center lights.
11. Insert the supplied 5/16" bolts through the Stabilizer and bumper. Start the supplied 5/16" flat washer and 5/16" nylock nut on each bolt.
12. Tighten the Stabilizer to the bumper.
13. Tighten the 2 center lights.

Thank you for purchasing quality products from Randy Ellis Design, Inc.

Randy Ellis Design, Inc.
2855 W. Fairmount Ave., Phoenix, AZ 85017
Phone: 602-803-1122
Web: www.randyellisdesign.com
E-mail: info@randyellisdesign.com